

**S31****Semi-Gloss Paper / Hotmelt / PET Liner****FACESTOCK**

Lightweight coated paper facestock. Smooth surface and semi-gloss finish.

Basis Weight: 53.9 lbs/ream  
Caliper: 0.0028 in

**ADHESIVE**

A general-purpose permanent rubber-based hotmelt adhesive.

The adhesive features excellent initial tack and ultimate bond on a wide variety of substrates. Suitable for flat or simple curved substrates. Not recommend on PVC.

This adhesive meets the requirements of FDA CFR 175.105 for indirect food contact.

**Typical Performance Data:**

Minimum Application Temperature: 5°C  
Service Temperature Range: -20°C to 70°C

Loop Tack (SS)-FTM9: 3.0 lbs / in  
180°Peel (SS)-FTM1: 3.4 lbs / in

**LINER**

A clear Polyester (PET) film. Suitable for high-speed diecutting and stripping applications.

Caliper: 0.0012 in

**APPLICATIONS AND USE**

Suitable for consumer applications such as food, retail, beverage and health and beauty labelling.

**PRINTING/CONVERTING**

This product is suited for standard label printing technologies. Ink testing is recommended before production.

Excellent converting performances in rotary and flat-bed die-cutting.

**SHELF LIFE**

One year when stored at 23±2°C at 50±5% RH.

**STATEMENT OF PRACTICAL USE**

All materials, sales and contracts for sale of LabelEdge products are sold with the express requirement and understanding that the customer is solely and exclusively responsible for testing and for ensuring the products are fit for the customer's purposes or an end-user's purposes. All express or implied warranties of merchantability and fitness for particular use are disclaimed.